

TECHNICAL SHEET: 15500

PUTTY FOR PLASTIC

DESCRIPTION AND FIELDS OF APPLICATION

Versatile and flexible filler, especially developed for plastic materials like bumpers. Its special formulation grants high adhesion properties and easiness in sanding.

Due to the low specific weight, the overall weight of the repaired part is unaltered.

We suggest first verifying the adhesion on TPO recycled materials before proceeding with the reparation cycle.

Voc < 250 g/l according 2004/42CE - 41g/l

TECHNICAL DATA

Composition:	Unsaturated polyester resin and mineral charges
Specific weight:	1,7 ± 0,1 kg/l
Available colours:	Dark grey
Safety data:	Refer to the safety sheet
Storage:	12 months, under appropriate storage conditions

SURFACE PREPARATION

- TPO, iron, steel plate, glass fiber reinforced plastic
- Original paints or aged topcoat finishes.



- Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.
- On base coats or enamel top coats, sand and clean the surface before applying the putty.

CAUTIONS

- Mix well the adhesive with 2-3 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.
- Do not use the product at temperatures below 5°C.
- Keep in a cool, dry place.



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PROCESSING

2>+	2-3% paste hardener Pot-life = 5' at 20°C
	Application by putty knife
	25' at 20ºC
	5' at 80 cm TMAX 80ºC
	P180-P240

TOOLS CLEANING

With nitro or washing thinner before the product hardens

FURTHER STEPS

Plastic-Paint 1K plastic primer (31750)

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.

Kimakem srl