

**HS 2K 4:1 BLACK PRIMER**

**High solid two component black acrylic primer**

**DESCRIPTION AND FIELDS OF APPLICATION**

High solid two component black primer at low content of solvent, very suitable for new jobs and repairs.

Hardens very rapidly, sands very easily, non absorbing.

Gives the finish an even and high gloss.



Can be overpainted with any type of finish.

VOC 2004/42/IIb(c)(540) <540 g/l.

**TECHNICAL DATA**

Composition:	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight:	1,7 ± 0.050 kg/l
Colour:	Black
Safety data:	Refer to the safety sheet

**SURFACE PREPARATION**

	<ul style="list-style-type: none"> <li>• Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.</li> <li>• Old finishes, including the double-coat ones.</li> <li>• Sand with P240.</li> </ul>
	<ul style="list-style-type: none"> <li>• Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.</li> </ul>

**CAUTIONS**

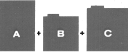


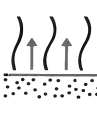



<ul style="list-style-type: none"> <li>• Allow flash-off time between coats, depending on reduction and temperature.</li> <li>• Keep between +5°C-41°F and 30°C-86°F .</li> <li>• Store in a ventilated place far from exposure to sunlight.</li> </ul>
---

## TECHNICAL SHEET: 3504/N

### HS 2K 4:1 BLACK PRIMER

### High solid two component black acrylic primer

#### PROCESSING

	HIGHT THICKNESS		PRIMER SURFACER	
	100:25:5 volume	100:25:10 volume	100:25:18 volume	100:25:30 volume
b: 40-41-4201	25% vol. - 15% weight	25% vol. - 15% weight	25% vol. - 15% weight	25% vol. - 15% weight
c: thinner 5005	5% vol.- 3% weight	10% vol- 6% weight	18% vol- 10% weight	30% vol. - 17% weight
	95" F/4 at 20°C-68°F	64" F/4 at 20°C-68°F	40" F/4 at 20°C-68°F	25" F/4 at 20°C-68°F
	2 mm /1,5 bars 2 coats= 200 microns	2 mm /2,5 bars 2 coats = 175 microns	2 mm /1,5 bars 2 coats = 150 microns	2 mm /2,5 bars 2 coats = 110 microns
	5'-10' at 20°C-68°F		5'-10' at 20°C-68°F	
	2-3h at 20°C-68°F 20'-30' at 60°C-140°F		2-3h at 20°C-68°F 20'-30' at 60°C-140°F	
	5-10' at 1 m. T.max 90°C-194°F		5-10' at 1 m. T.max 90°C-194°F	
	P320 – P500		P320 – P500	

#### TOOLS CLEANING

Clean with a cleaning thinner before the product hardens

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.