

HS 2K 5:1 ULTRA RAPID BLACK PRIMER

Ultra fast high solid two component black acrylic primer

DESCRIPTION AND FIELDS OF APPLICATION



Ultra fast high solid two component acrylic primer at low content of solvent, very suitable for car- repairing.
 Sandability just after one hours and a half from application.
 Gives the finish an even and high gloss. Can be overpainted with any type of finish.

VOC 2004/42/IIb(c)(540) 472 g/l.

TECHNICAL DATA

Composition:	Hydroxylated resins, pigments, mineral charges and solvents
Specific weight:	1,6 ± 0.050 kg/l
Colour:	Black
Safety data:	Refer to the safety sheet

SURFACE PREPARATION

- Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc.
- Old finishes, including the double-coat ones.
- Sand with P240.
- Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.




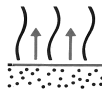




CAUTIONS

- Allow flash-off time between coats, depending on reduction and temperature.
- For high-thickness applications, do not dilute. As insulation, dilute 10%.
- Do not utilize the product at temperatures below 5°C.
- Store in a cool and dry place.

TECHNICAL SHEET: 36025/N

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PROCESSING

	5:1 (15% weight) Hardener 41500-42500 Pot-life = > 30' at 20 °C
	0-10% with Normal Thinner 5005 52" F/4 at 20°C
	1,7-1,9 mm 2-3 bar 2= 150 microns
	5' at 20°C
	1,5-2h at 20°C 30' at 60°C
	5' at 80 cm
	P360 – P600
	P600-P800

TOOLS CLEANING

Clean with a cleaning thinner before the product hardens

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.