

**TECHNICAL SHEET: 1101** 

## LIGHT PUTTY Universal light polyester putty

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### **DESCRIPTION AND FIELDS OF APPLICATION**

Polyester flexible putty with a low specific weight. Very easy to spread, exceptional sanding, elasticity and impact resistance. Very low permeability to humidity, excellent resistance to atmospheric agents and strong adhesive power. It is particulary suitable every time the lightness is an important topic.

The VOC of this product ready-to-use is 25 g/l - category limit as defined by EC Directive 2004/42/EC IIB (b) (250).

### **TECHNICAL DATA**

| Composition:       | Unsatured polyester resins and special fillers  |
|--------------------|---|
| Specific weight:   | 1,20 ± 0,1 kg/l                                 |
| Available colours: | Beige   |
| Safety data:       | Refer to the safety sheet                       |
| Storage:           | 12 months, under appropriate storage conditions |

### **SURFACE PREPARATION**

- Zinc-plated sheet, aluminium and its alloys, iron, steel plate, plastics.
- Original paints or aged topcoat finishes.



- Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.
- On base coats or enamel top coats, sand and clean the surface before applying the putty.

### **CAUTIONS**

- Mix well the adhesive with 2-3 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.
- Do not use the product at temperatures below 5°C.
- Keep in a cool, dry place.



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### **PROCESSING**

| 2>+<br>100 | 2-3% paste hardener<br>Pot-life = 5' at 20°C |
|------------|--|
|            | Application by putty knife                   |
|            | 25' at 20ºC                                  |
|            | 5' at 80 cm. TMAX 80ºC                       |
|            | P100-P240                                    |

### **TOOLS CLEANING**

With nitro or washing thinner

### **FURTHER STEPS**

| 1K Primer         |  |
|-------------------|--|
| Spray Filler      |  |
| 2K Acrylic Primer |  |

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.

### Kimakem srl

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