

TECHNICAL SHEET: 31750

1K PLASTIC PRIMER Adhesion promoter for plastic materials

DESCRIPTION AND FIELDS OF APPLICATION


One-component transparent primer for all plastic parts of cars, ready-for-use. It acts as an adhesion promoter/primer for plastic components on motor vehicles. It has good adhesion properties on a large variety of plastic surfaces used in vehicle manufacture, with the exception of Polyethylene (PE).

VOC 850 g/l (EC Directive 2004/42).




TECHNICAL DATA

Composition:	Solution of synthetic resins with cementing action
Specific weight:	0,87 ± 0,02
Colour:	Colourless
Safety data:	Refer to the safety sheet

SURFACE PREPARATION

	Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.
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PROCESSING

	1-1,2 mm / 3 bar 1 = 3-5 microns
	5 min at 20°C
	>30 min at 20°C

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CAUTIONS

- Do not apply in too thick coats.
- Drying time may change depending on temperature and damp.
- Store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C and +30°C.

TOOLS CLEANING

Clean with a cleaning thinner before the product hardens

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.