

TECHNICAL SHEET: G-10440

K-GLAZE GLAZE POLYESTER FINISHING

DESCRIPTION AND FIELDS OF APPLICATION

K-GLAZE G-10440 is a premium finishing putty designed to eliminate pinholes and cover surface imperfections. Its advanced formulation gives a smooth self-leveling finish with minimal sanding. K-GLAZE is tack free and has excellent adhesion properties. Its thinner viscosity makes it ideally suited for intermixing with other fillers to improve flowout.

Typical use: Designed for use as a finishing coat over body filler or small spot filling prior to overpainting

TECHNICAL DATA

Composition:	Unsaturated polyester
Specific weight:	0.99 ± 0,1 kg/l , 8.33 lb/gal
Available colours:	Light Green
Safety data:	Refer to the safety sheet
Storage:	12 months from opening, store the product in a ventilated place far from direct exposure to sunlight. Keep between +5°C (+41°F) and 30°C (+86°F).

SURFACE PREPARATION



- It may be applied on steel, aluminum, galvanized and polyester surfaces.
- When maximum protection is required apply on epoxy primer.
- Do not apply on thermoplastic finishes and Wash Primers Original paints or aged topcoat finishes.
- Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material.
- Preparation process: P80 -> P150 -> 6005 Degreaser.

CAUTIONS

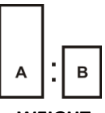






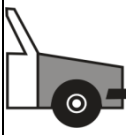
- Mix well the adhesive with 2 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations.
- Do not use the product at temperatures below 5°C.
- Keep in a cool, dry place between +5°C y +30°C.

TECHNICAL SHEET: G-10440

K-GLAZE GLAZE POLYESTER FINISHING

PROCESSING

APPLICATION	SANDING
-------------	---------

	 WEIGHT	 100						
50°F 10 °C	100:2	9 min	30 min	TIME 5 min	INITIAL ↓ FINAL	0.28-0.20 inches	P180	P180
68°F 20 °C		5 min	20 min	DISTANCE 32 inches 80 cm				
86°F 30 °C		3 min	15 min	MAX. T 180°F 80°C				P240

TOOLS CLEANING

With nitro or washing thinner before the product hardens.

FURTHER STEPS

1K Primer
Spray Filler
2K Acrylic Primer

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results.