

TECHNICAL SHEET: 2605

UHS 2K 2:1 TOP CLEAR Ultra high solid acrylic clearcoat

DESCRIPTION AND FIELDS OF APPLICATION

2K ultra high-solid acrylic clearcoat for car refinishing. Easy application, rapid hardening. It allows a quality finish where high gloss and resistance are necessary. It is especially suitable for bodyshop repair work using waterbourne base coats, as it cuts effects caused by the absorption of these latter.

The EU VOC limit for this product ready-to-use (product category IIB(d)) is 420 g/l.

TECHNICAL DATA

Composition:	Hydroxylated acrylic resins
Specific weight:	0,991 ± 0,03 kg/l
Available colours:	Colourless, transparent
Safety data:	Refer to the safety sheet

SURFACE PREPARATION

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Matt base coat for two coats of solvent-based paint and water-based paint

CAUTIONS

- * Two component acrylic paints are affected by moisture
- * Comply with the application ratios
- * Do not use the product at temperatures below 5°C
- * Keep in a cool, dry place



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PROCESSING		
A + B	2:1 with 4025-4125-4225-4325 HARDENER Potlife > 45' at 20ºC	
S	19"-20" DIN 4mm at 20ºC	
	1,2 - 1,4 mm 2,0 - 3,0 bar ½ + 1 = 50-60 microns	
	1,4 - 1,5 mm. 3,5 - 4,0 bar ½ + 1 = 50-60 microns	
<u>}</u>	10'-15' of evaporation according to temperature	
	8h. at 20ºC 30' at 60ºC	
	12' at 1 mt.	

TOOLS CLEANING

With thinner for polyurethane products

Technical indications and advices are based on our own experiences.

We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.

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