

HS 2K 4:1 WHITE PRIMER

High solid two component white acrylic primer

DESCRIPTION AND FIELDS OF APPLICATION

High solid two component white primer at low content of solvent, very suitable for new jobs and repairs.

Hardens very rapidly, sands very easily, non absorbing.

Gives the finish an even and high gloss.



Can be overpainted with any type of finish.

VOC 2004/42/IIb(c)(540) <540 g/l.

TECHNICAL DATA

| | |
|------------------|---|
| Composition: | Hydroxylated resins, pigments, mineral charges and solvents |
| Specific weight: | 1,7 ± 0.050 kg/l |
| Colour: | White |
| Safety data: | Refer to the safety sheet |

SURFACE PREPARATION

| | |
|--|--|
|   | <ul style="list-style-type: none"> • Bare metal, zinc-plated sheets, polyester laminates, wood, polyester fillers, etc. • Old finishes, including the double-coat ones. • Sand with P240. • Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material. |
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CAUTIONS

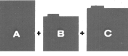


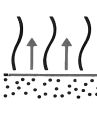



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| <ul style="list-style-type: none"> • Allow flash-off time between coats, depending on reduction and temperature. • Keep between +5°C-41°F and 30°C-86°F . • Store in a ventilated place far from exposure to sunlight. |
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TECHNICAL SHEET: 3504/B

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PROCESSING

| | HIGHT THICKNESS | | PRIMER SURFACER | |
|---|--|---|--|---|
|  | 100:25:5 volume | 100:25:10 volume | 100:25:18 volume | 100:25:30 volume |
| b: 40-41-4201 | 25% vol. - 15% weight | 25% vol. - 15% weight | 25% vol. - 15% weight | 25% vol. - 15% weight |
| c: thinner 5005 | 5% vol.- 3% weight | 10% vol- 6% weight | 18% vol- 10% weight | 30% vol. - 17% weight |
|  | 95" F/4 at 20°C-68°F | 64" F/4 at 20°C-68°F | 40" F/4 at 20°C-68°F | 25" F/4 at 20°C-68°F |
|  | 2 mm /1,5 bars 2 coats= 200 microns | 2 mm /2,5 bars 2 coats = 175 microns | 2 mm /1,5 bars 2 coats = 150 microns | 2 mm /2,5 bars 2 coats = 110 microns |
|  | 5'-10' at 20°C-68°F | | 5'-10' at 20°C-68°F | |
|  | 2-3h at 20°C-68°F 20'-30' at 60°C-140°F | | 2-3h at 20°C-68°F 20'-30' at 60°C-140°F | |
|  | 5-10' at 1 m. T.max 90°C-194°F | | 5-10' at 1 m. T.max 90°C-194°F | |
|  | P320 – P500 | | P320 – P500 | |

TOOLS CLEANING

Clean with a cleaning thinner before the product hardens

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.