

SOFT PUTTY

Universal flexible putty


DESCRIPTION AND FIELDS OF APPLICATION

Universal flexible putty ideal for application on steel, zinc-plated sheet, aluminium and fibreglass surfaces. Recommended for significant filling but also for thin applications. Excellent adhesion.
 The VOC of this product ready-to-use is 50 g/l - category limit as defined by EC Directive 2004/42/EC IIB (b) (250).

TECHNICAL DATA

Composition:	Unsaturated polyester resins and special fillers
Specific weight:	1,9 ± 0,1 kg/l
Available colours:	Cream
Safety data:	Refer to the safety sheet
Storage:	12 months, under appropriate storage conditions

SURFACE PREPARATION






	<ul style="list-style-type: none"> • Zinc-plated sheet, aluminium and its alloys, iron, steel plate, plastics. • Original paints or aged topcoat finishes. • Clean well the surface to be treated with 6005 Degreaser. Make sure it is dry and free from silicone, wax, grease and any extraneous material. • On base coats or enamel top coats, sand and clean the surface before applying the putty.
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CAUTIONS

<ul style="list-style-type: none"> • Mix well the adhesive with 2-3 % paste hardener. Do not exceed with the hardener to avoid risk of staining during painting operations. • Do not use the product at temperatures below 5°C. • Keep in a cool, dry place between +5°C y +30°C.
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PROCESSING

	2-3% paste hardener Pot-life = 5' at 20°C
	Application by putty knife
	20' at 20°C
	5' at 80 cm TMAX 80°C
	P80-P240

TOOLS CLEANING

With nitro or washing thinner before the product hardens.

FURTHER STEPS

1K Primer
 Spray Filler
 2K Acrylic Primer

Technical indications and advices are based on our own experiences. We assure the perfect quality of products. However, being the utilization out of our control, we assume no responsibility on the results obtained.